



JINN FA

CNC SWISS TURN MACHINE



JSL-26ABY



ISO 9001-2000

www.jinnfa.com

JSL-26ABY
JSL-32ABY
JSL-38ABY

STANDARD ACCESSORIES

	A	A(AL)	B	B(BL)	C	C(CL)	CB	CB(CBL)
	26#	32#	26#	32#	26#	32#	26#	32#
MAIN SPINDLE EXTERNAL TOOL HOLDER (9 TOOL)	●	●	-	-	●	●	-	-
MAIN SPINDLE EXTERNAL TOOL HOLDER (6 TOOL)	-	-	-	●	-	-	-	●
MAIN SPINDLE EXTERNAL TOOL HOLDER (5 TOOL)	-	-	●	-	-	-	●	-
INNER TOOL HOLDER (5 TOOL)	●	●	●	●	●	●	●	●
MAIN SPINDLE SIDE DRILLING TOOL HOLDER (7 TOOL)	●	●	-	-	●	●	-	-
MAIN SPINDLE SIDE DRILLING TOOL HOLDER (4 TOOL)	-	-	●	-	-	-	●	-
MAIN SPINDLE SIDE DRILLING TOOL HOLDER (3 TOOL)	-	-	-	●	-	-	-	●
B AXIS TOOL HOLDER(5 TOOL)	-	-	●	-	-	-	●	-
B AXIS TOOL HOLDER(4 TOOL)	-	-	-	●	-	-	-	●
SUB SPINDLE TOOLING SYSTEM(16 TOOL) (OD * 4 · ID * 4 · CROSS LIVE TOOL * 4 · FACE LIVE TOOL * 4)	●	-	●	-	-	-	-	-
SUB SPINDLE TOOLING SYSTEM(12 TOOL) (OD * 4 · CROSS LIVE TOOL * 3 · FACE LIVE TOOL * 5)	-	●	-	●	-	-	-	-
SUB SPINDLE TOOLING SYSTEM(4 TOOL) (OD * 1 · FACE LIVE TOOL * 4)	-	-	-	-	●	●	●	●
MAIN SPINDLE HYDRAULIC CYLINDER	●	●	●	●	●	●	●	●
SUB SPINDLE HYDRAULIC CYLINDER	●	●	●	●	●	●	●	●
MAIN SPINDLE C AXIS	●	●	●	●	●	●	●	●
SUB SPINDLE C AXIS	●	●	●	●	●	●	●	●
SPINDLE COLLET CHUCK	●	●	●	●	●	●	●	●
NON GUIDE BUSHING HOLDER	●	●	●	●	●	●	●	●
PARTS CATCHER & PARTS CONVEYOR	●	●	●	●	●	●	●	●
TOOL & TOOL BOX	●	●	●	●	●	●	●	●
LIGHTING DEVICE	●	●	●	●	●	●	●	●
CUTTING COOLANT DEVICE	●	●	●	●	●	●	●	●
LUBRICATION DEVICE	●	●	●	●	●	●	●	●
CUTTING COOLANT INSPECTION (ELECTRONIC TYPE)	●	●	●	●	●	●	●	●
CUT-OFF INSPETION	●	●	●	●	●	●	●	●
OPERATION MANUAL	●	●	●	●	●	●	●	●
NC OPERATION MANUAL	●	●	●	●	●	●	●	●
NC MAINTENANCE MANUAL	●	●	●	●	●	●	●	●

OPTIONAL ACCESSORIES

3 POSITION FACE LIVE TOOL HOLDER FOR MAIN AND SUB SPINDLE	○	○	-	-	○	○	-	-
2 POSITION FACE LIVE TOOL HOLDER FOR MAIN AND SUB SPINDLE	○	○	○	○	○	○	○	○
3 POSITION ANGLE DRILLING TOOL HOLDER (MANUAL ADJUSTING)	○	○	-	-	○	○	-	-
WHIRLING THREADING UNIT (MAIN SPINDLE)	○	○	○	○	○	○	○	○
POLYGON MILLING UNIT(MAIN SPINDLE)	○	○	○	○	○	○	○	○
POWER DRIVEN SAW UNIT (MAIN SPINDLE)	○	○	○	○	○	○	○	○
GEAR HOBBING UNIT(MAIN SPINDLE)	○	○	○	○	○	○	○	○
STATIONARY TOOL HOLDER(SUB SPINDLE)	○	○	○	○	○	○	○	○
ROTARY TOOL HOLDER(SUB SPINDLE)	○	○	○	○	○	○	○	○
POWER DRIVEN SAW UNIT (SUB SPINDLE)	○	○	○	○	○	○	○	○
1 POSITION CROSS LIVE TOOL (SUB SPINDLE)	-	-	-	-	○	○	○	○

●:STANDARD ○:OPTION - :NON

※: JSL-32ABY-AL 38#
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OPTIONAL ACCESSORIES

- Handwheel Program Run
- Simultaneously Rotary Guide Bush Holder
- ER16 Collet Set(10 pcs.)
- Chip Conveyor & Cart
- Oil Mist Collector
- Long Parts Catcher
- Voltage Stabilizer
- Cabinet Air Condition
- Coolant Chiller
- High Pressure Cooling System
- Barfeeder

SPECIFICATION

MODEL			Unit	JSL-26ABY								JSL-32ABY / JSL-38ABY							
SYSTEM				S1				S2				S1				S2			
SPECIFICATION	TOOL NO.	TYPE		A	B	C	CB	A	B	C	CB	A(L)	B(L)	C(L)	CB(L)	A(L)	B(L)	C(L)	CB(L)
		O.D. tool(□16)		9	5	9	5	4		1		9	6	9	6	4		1	
		I.D. tool(Ø25)		5				4				5							
		Cross tool(ER16)		7	4	7	4	4				7	3	7	3	3			
		B axis tool(ER16)			5		5						4		4				
		Face tool(ER16)						4								5		4	
		Depth drill(Ø25)						2								2			
	Bar capacity		mm	26								32							
	Max. drilling diameter		mm	13				10				13				10			
	Max. tapping size			M10				M8				M10				M8			
	Max. drilling diameter of live tool		mm	10															
	Max. tapping size of live tool			M8															
	Max. turning length (Collet open once)		mm	BUSH:260 NON-BUSH:100															
	LIVE TOOL	Max. speed of main spindle		rpm	8000								6000						
Max. speed of sub spindle		rpm	8000								6000								
Max. speed of live tool		rpm	8000																
Max. speed of B axis live tool		rpm	5000																
AXIS	Spindle(Conti./Peak)		kw	2.5/5.5				2.2 / 3.7				2.5 / 5.5				2.2 / 5.5			
	X axis		kw	1.4								1.4							
	Y axis		kw	1.6				2.5			1.6				2.5				
	Z axis		kw	2.5				1.4				2.5				1.4			
	B axis		kw	2.5															
	Live tool		kw	2.5															
	Rapid traverse		m/min	30															
OTHERS	Coolant tank capacity		L	407 (100%)															
	Machine dimension (L x W x H)		mm	3108x2046x2100								3108x2046x2100							
	Weight		kg	4870								4970							

NOTE: SYMBOL(L) MEANS TYPE 38

*Our company reserves the right to change the specifications without notice.

DIMENSION

